

INSTALLATION PROCEDURE:

Note: Handle wheels carefully and do not scratch the decorative surface of the wheel.

- 1) Apply parking brake, chock wheels and raise the vehicle. Shift the automatic transmission into P (Park) or the manual transmission into R (Reverse).
- 2) Remove the original wheels and tires from the vehicle.
- 3) If vehicle is equipped with the Tire Pressure Monitor System, use a 12mm socket or wrench and remove the tire pressure monitor sensor from each wheel (after removing the tire). See WARNING on page 1 regarding air valve grommet replacement. Be sure to install each sensor at the same corner of the vehicle in the new alloy wheel.

Note: If the sensors are not returned to the correct location, or if new sensors are installed, the system must be re-initialized. A trained technician should perform this procedure per the vehicle Service Manual.

- 4) Using a tire changer, mount the recommended tires on the new alloy wheels with the outboard sidewall facing the same direction as the wheels' outward surface. Additionally, match the red dot on the tire with the yellow tag on the wheel to provide improved ride comfort.
- 5) Inflate the tires to the specified COLD air pressure.
- 6) Balance the wheel and tire assemblies per vehicle Service Manual, Wheel and Tire Assembly Section, Wheel Balance Adjustment (Use only adhesive balance weights on the outer portion of the rim and clip-on weights on the inner rim flange).
- 7) Inspect the vehicle hub and studs for any damage and repair or replace any damaged components. Remove any corrosion that would cause mounting misalignment.
- 8) Check tires to determine if a rotational direction or mounting orientation is specified.
- 9) Mount the wheel and tire assembly on the vehicle.

Note: If a rotational direction is specified, ensure that the tire rotates in that direction when mounted on the vehicle.

- 10) Install the lug nuts hand-tight. Progressively tighten the lug nuts alternately and evenly in a crossing pattern similar to the sequence shown in Figure 1. Use a calibrated torque wrench. Do not use lubricant of any type on the lug nut or wheel nut seat surfaces.

Tightening torque	83 ft-lbs (113 Nm)
-------------------	--------------------

- 11) Install the center caps.
- 12) Wipe off any dust and finger marks, and clean the decorative surface.
- 13) Re-torque lug nuts to the specified value after 25 miles of driving.

Figure 1: Tightening Sequence

