



GENUINE PARTS

INSTALLATION INSTRUCTIONS

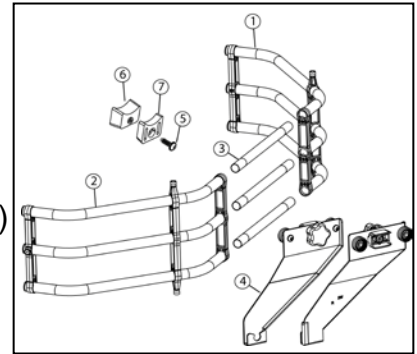
1. DESCRIPTION: Titan Truck Utili-Track Sliding Bed Extender

2. APPLICATION: Titan King and Crew Cab truck with Utili-Track System

3. PART NUMBER: 999T7 WX160 and 999T7 WX190

4. KIT CONTENTS:

<u>Item No.</u>	<u>Qty</u>	<u>Description</u>
1)	1	Right Bend Tube Assembly (see note #6)
2)	1	Left Bend Tube Assembly (see note #6)
3)	3	Extension Tube
4)	1	Sliding Bracket Assembly Set (LH and RH)
5)	6	PT Screw
6)	6	Double Wedge Threaded
7)	6	Double Wedge Thru-Hole



5. TOOLS REQUIRED:

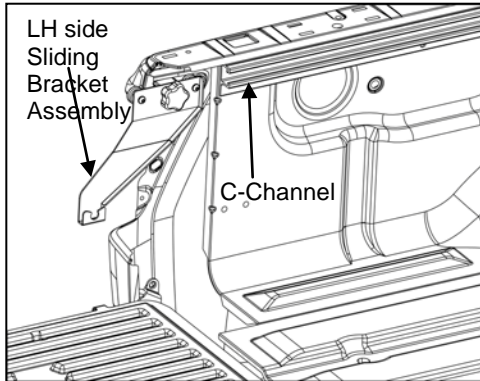
- T-20 Torx Wrench
- Torque Wrench
- Tape Measure
- Rag

6. INSTALLATION PRECAUTIONS / NOTES:

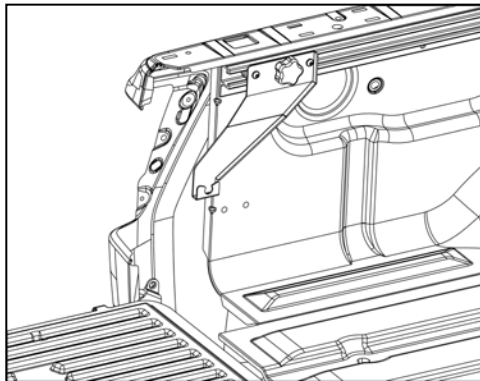
- 1) During the assembly and installation process, be careful not to scratch the surface.
- 2) Study illustrations and read the instructions carefully before attempting assembly.
- 3) Maximum load on open tailgate is 91Kg (200 lbs.)
- 4) Keep installation instructions in glove compartment for future reference.
- 5) Do not use bed extender or tailgate to secure cargo.
- 6) Asymmetric Left and Right Bend Tube Assemblies are for Crew Cab truck bed.

INSTALLATION INSTRUCTIONS – TITAN TRUCK BED EXTENDER

7. INSTALLATION PROCEDURE FOR SLIDING BRACKET ASSEMBLY.



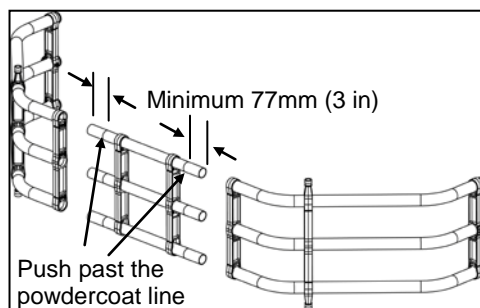
- 1) Wipe away any dirt or debris from the inside surfaces of the U-Track c-channels.
- 2) Release the End Stops (not shown in the figure) at the ends of the c-channels.
- 3) Slide both the left and right side Sliding Bracket Assembly into the c-channels.
- 4) Re-connect the End Stops (not shown in the figure).



- 5) To secure the Sliding Bracket Assemblies position on the c-channels, turn the knob clock-wise until it bottoms against the c-channel, then turn about an additional 1/10 to 1/4 turn to tighten (which is about 3.4 N-m to 5.6 N-m or 30 in-lbs to 50 in-lbs).

NOTE: Make sure the left and the right Sliding Bracket Assembly are approximately aligned with each other.

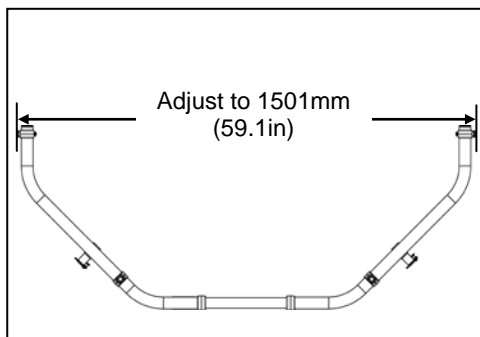
8. INSTALLATION PROCEDURE FOR BED EXTENDER.



- 1) Slide the Extension Tubes evenly into the Left and Right Bent Tube Assembly (or the asymmetric bent tube assemblies for the Crew Cab bed extender).

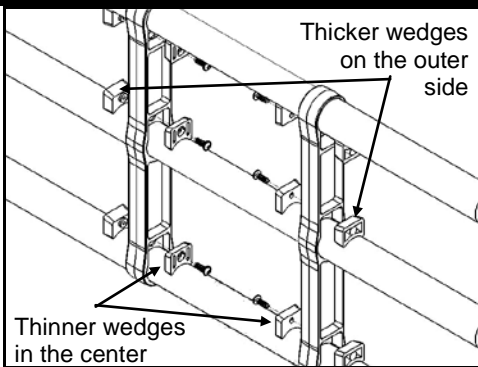
NOTE: Make sure to slide the extension tubes into the bent tubes at minimum of 77mm (3in), and no bare aluminum surfaces are exposed.

- 2) Adjust the Bed Extender width to about 1501mm (59.1in).

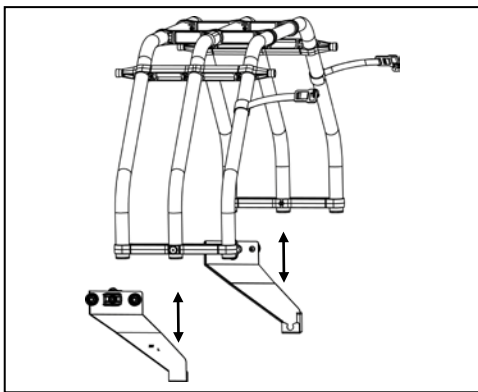


NOTE: Make sure no bare aluminum surfaces are exposed.

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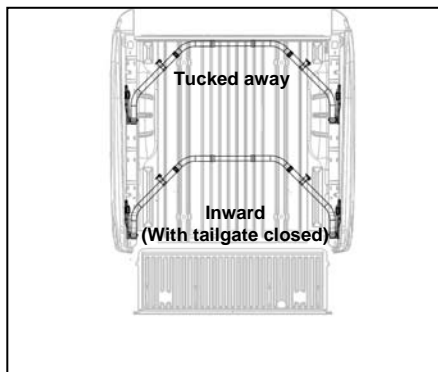
- Using a T-20 Torx wrench, screw together the double wedges in the plastic upright cavity with the PT Screws as shown in the figure (double wedge thru-hole goes in the center and double wedge threaded goes on the outer side). Tighten to 2.3 N-m (20 in-lbf).



- Lower the Bed Extender into the sliding brackets by holding it in the vertical position. Also, have the Bed Extender in vertical position to remove from the brackets.

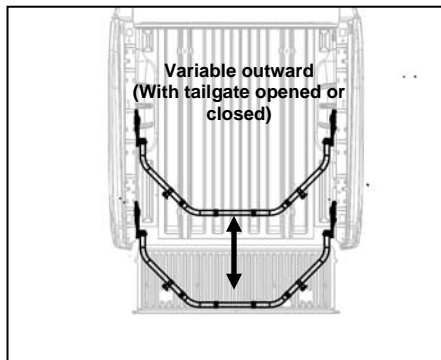
NOTE: It is normal for the Extender to have some resistance, when it is first rotated in the brackets.

9. BED EXTENDER USAGE POSITIONS (Also see Care Card).



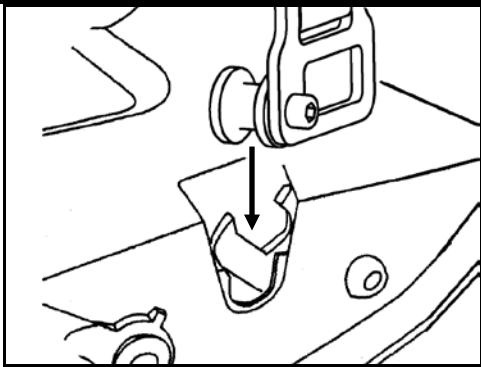
- Three positions available for the Utili-Track Sliding Bed Extender:

- Extender tucked away.
- Extender inward and tailgate closed.
- Extender outward and variable depth.



- To re-position the Bed Extender along the c-channel, first remove the Bed Extender from the sliding brackets, approximately align and tighten (see step 5 of section 7 for tightening instruction) the sliding bracket assemblies, and then lower the Bed Extender back into the sliding brackets.

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- 3) When the Bed Extender is at the further rear position, push down on the buckle to insert into tailgate latch. Tighten straps. To release, pull tailgate handle.

NOTE: Ensure that buckles are properly inserted into latches by pulling on the straps after both buckles have been inserted.